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Jodi A. Calderon

Date:

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Serial No.: 09/769,583

Examiner: (not yet assigned)

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Group Art Unit: 1734

Inventor: Johnston

Attorney Docket No. 101.004

Assignee: Meggitt (UK) Limited

Invention: *Chemical Reactor*

PRELIMINARY AMENDMENT

Commissioner of Patents and Trademarks  
Washington, DC 20231

Dear Sir:

In advance of examination, Applicants respectfully request that the following amendment be entered.

IN THE SPECIFICATION:

Please amend the specification as follows:

*Paragraph beginning on page 1, line 3:*

This application claims priority under 35 U.S.C. §119(e) to U.S. Provisional Patent Application No. 60/184,007, entitled Catalytic Bed Reactor, filed February 22, 2000, and under 35 USC §119(a) to G.B. 000169.8, filed January 25, 2000 and G.B. 0017188.4, filed July 13, 2000, the entirety of each of which is incorporated herein by reference.

IN THE CLAIMS:

Please cancel claims 1-10.

Please add new claims 11-27 as follows:

11. (New) A reactor of the staged adiabatic reactor type, comprising:

(a) adiabatic beds of catalyst each including at least one catalyst;

(b) at least one heat exchanger panel interposed between the adiabatic beds of catalyst, wherein a facial area of the heat exchanger panel and a superficial facial area of the catalyst are substantially similar, wherein the heat exchanger panel includes discrete passages for handling reactants and heat transfer media, respectively, and wherein the passages for heat transfer media permit at least two differing flow path directions for the heat transfer media through the heat exchanger panel.

12. (New) A reactor according to claim 11, wherein the heat exchanger panel is comprised of a printed circuit heat exchanger (PCHE), wherein a plurality of plates are superposed and diffusion bonded to form a stack of plates to form the heat exchanger, wherein fluid passages are defined in the stack by virtue of a pre-treatment of the plates, and wherein each plate is selectively configured to provide either channeled surfaces or blank surfaces in order to obtain a desired pattern of fluid passages in the heat exchanger.

13. (New) A reactor according to claim 12, wherein channels are formed by removal of surface material from the plate.

14. (New) A reactor according to claim 12, wherein at least one plate includes a passageway in which a heat exchange medium can flow in a first direction and at least one plate includes a passageway in which a heat exchange medium can flow in a second direction that is opposite the first direction.

15. (New) A reactor according to claim 12, wherein plates of substantially the same shape are juxtaposed in a stack, each plate having a particular pattern of passages etched out on a surface thereof, and wherein passages in different orientations are defined by alternate alignment of successive plates by rotation of the respective plate in the plane of the plate.

16. (New) A reactor according to claim 12, wherein plates lacking channelled surfaces are incorporated in the heat exchanger panel to prevent intermixing of fluids.

17. (New) A reactor according to claim 11, further comprising a chemical reaction zone bounded by at least one surface including a heat exchanger that permits heat exchange with fluids flowing through the zone to achieve a reaction, the zone and the surface at least in part being defined by a printed circuit heat exchange (PCHE) panel, the heat exchange panel defining discrete passages providing for flow of fluid reactants and a heat transfer medium, respectively,

wherein at least two different flow paths are defined in the plate for handling the heat transfer medium, and

wherein the heat transfer medium is permitted to pass in at least two differing directions through the fluid flow passages with respect to the flow of fluid reactants through the fluid flow passages.

18. (New) A reactor according to claim 17, wherein the fluid flow passages are configured to cause heat transfer medium flowing therethrough to make more than one pass along the length of the plate.

19. (New) A reactor according to claim 18, wherein the fluid flow passages comprise serpentine portions including a series of radically short, sharp turns.

20. (New) A reactor according to claim 17, wherein the fluid flow passages comprise a zig-zag pattern imposed upon substantially the whole length of each individual passage.

21. (New) A process for performing chemical reactions under controlled temperature conditions, the process comprising:

(a) delivering reactant fluids successively through a chemical reaction zone to achieve a reaction and through a heat exchanger that bounds the chemical reaction zone and that allows heat exchange between the reactant fluids and a heat transfer medium, the heat exchanger at least in part being defined by a printed circuit heat exchange (PCHE) panel providing (1) passages providing for flow of the heat transfer medium therein and (2) passages providing for flow of the reactant fluids therein;

(b) introducing the heat transfer medium to the PCHE panel; and  
(c) causing the heat transfer medium to pass in at least two differing directions through the passages in the PCHE panel with respect to the flow of fluid reactants through the passages in the PCHE panel.

22. (New) A reactor comprising:

(a) first and second adiabatic beds of catalyst, each of which includes a catalyst,

(b) a heat exchange panel disposed between said first and second beds, the heat exchange panel including;

(1) heat exchange plates for receiving heat exchange medium, at least one of the heat exchange plates including (i) a heat exchange medium inlet and a heat exchange medium outlet, the inlet and outlet being disposed on opposite ends of the plate, and (ii) a passage between the heat exchange medium inlet and the heat exchange medium outlet, the passage being configured to permit a heat exchange medium flowing therethrough to flow multiple times across the plate;

(2) a reactant fluid flow plate having a passage through which reactant fluids can flow, the reactant fluid flow plate being disposed between two heat exchange plates, and

(3) a header located external to and at each end of the reactant fluid flow plate and the heat exchange plates, each header including a partition to separate the inlet and the outlet at each end.

23. (New) A reactor according to claim 22, wherein at least one of the passages comprises serpentine passages.

24. (New) A reactor according to claim 22, wherein the heat exchange medium comprises steam.

25. (New) A reactor according to claim 22, wherein apertures are formed in the plates to form chambers when the plates are attached together.

26. (New) A reactor according to claim 22, wherein the passages comprise a zig-zag pattern forming substantially an entire length of each individual passage.

27. (New) A reactor comprising:

(a) a heat exchange panel including at least first and second superposed heat exchange plates, wherein surface structures on the heat exchange plates form

(i) a heat exchange medium inlet and a heat exchange medium outlet, one of the heat exchange medium inlet and the heat exchange medium outlet being disposed on an upper side of the panel and the other being disposed on a lower side of the panel, and

(ii) a passage between the heat exchange medium inlet and the heat exchange medium outlet, the passage permitting a heat exchange medium to flow horizontally across the panel,

(iii) a reactant inlet and a reactant outlet, the reactant inlet and the reactant outlet being disposed on opposite sides of the plate, and

(iv) a passage between the reactant inlet and the reactant outlet, the passage permitting reactant fluids to flow horizontally across the panel in at least one pass;

(b) a reactant fluid flow plate through which reactant fluids can flow, the reactant fluid flow plate being disposed between two heat exchange plates; and

(c) a header located external to and at each end of the reactant fluid flow plates and the heat exchange plates, each header including a partition to separate the inlet and the outlet at each end of the respective plate.

#### REMARKS

Entry of the amendments is respectfully requested. The specification has been amended to correct a typographical error in the claim for priority. Claims 1-10 have been canceled. New claims 11-27 have been added, without narrowing the claims and for purposes unrelated to patentability, in order to place the claims into conformance with preferred USPTO practice. Claims 11-27 are pending in the application.

CONCLUSION

A check for \$190 is enclosed in payment of the fees associated with 1) a request for a one-month extension of time (\$110), which applicant hereby makes, and 2) the submission of one additional independent claim in addition to three (\$80) by a large entity. No other fees are believed to be payable with this communication. Nevertheless, should the Examiner consider any other fees to be payable in conjunction with this or any future communication, the Director is authorized to direct payment of such fees, or credit any overpayment to Deposit Account No. 50-1170.

The application is now ready for examination on the merits. Early notification of such action is earnestly solicited.

Respectfully submitted,



Timothy E. Newholm  
Registration No. 34,400

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BOYLE FREDRICKSON NEWHOLM  
STEIN & GRATZ S.C.  
250 Plaza, Suite 1030  
250 East Wisconsin Avenue  
Milwaukee, WI 53202  
Telephone: (414) 225-9755  
Facsimile: (414) 225-9753

VERSION WITH MARKINGS TO SHOW CHANGES MADE

Amended Specification Paragraphs

*Paragraph beginning on page 1, line 3:*

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